

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company



Sadama tee 26

Nasva, Saaremaa vald, 93872 Estonia

has been verified and recognized
as welding workshop in the product range of

construction of aluminium ships

based on the requirements of the standard

ISO 3834-2

Certificate-No.: 07/204/1201/HS/1520/17

The range of validity and details of the inspection can be seen
on the back page and in our

Report No.: 1201Z152017 / SAP No.: 8115192341

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes
for manufacturing and testing of welded products.

This certificate is valid until

November 2020




Dipl.-Ing. M. Kaschner

Hamburg, 2017-11-14



Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

TÜV NORD Systems GmbH & Co. KG • Technikzentrum • Certification Body
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Scope of the welding activities

Only valid in relation and as an attachment to the certificate ISO 3834 Part 2

Manufacturer: Baltic Workboats AS, EST – 93872 Saare
Cert.-no.: 07/204/1201/HS/1520/17
Date of issue: 2017-11-14

1 Product(s) of the manufacturer
Design and construction of aluminium ships

2 Product standards and other standards (see ISO 3834-5)
ISO 9606-1, -2
ISO 5817, ISO 10042
ISO 15614-1, -2

3 Material groups (acc. to CEN ISO/TR 15608)
1.1, 1.2 $R_{eH} \leq 355 \text{ N/mm}^2$, 8.1, 22.4, 23.1

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2, 8.1
141 TIG Tungsten inert gas welding, manual	8.1, 22.4, 23.1
131 MIG Metal inert gas welding, partly-mechanized	22.4, 23.1

5 Responsible welding coordinators

Name	Qualification	Scope of competence and level*
Otsason, Riina	IWE	Responsible welding coordinator C
Part, Jürgen	---	Support. welding coordinator

* The level of knowledge complies with ISO 14731 B, S or C