

# CERTIFICATE

**TÜV NORD Systems GmbH & Co. KG**

certifies that the company



**Baltic Workboats AS**  
**Sadama tee 26, Nasva**  
**93872 Saaremaa, Estonia**

has been verified and recognized  
as welding workshop based on the requirements of the standard

**EN ISO 3834-2**

Comprehensive quality requirements

**Certificate-No.: 07/204/1201/HS/1520/19**

The range of validity and details of the inspection can be seen  
on the back page and in our report

No.: 8117488309

The company is using a quality assurance system,  
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

**November 2022**



  
Dipl.-Ing. M. Kaschner

Hamburg, 10.01.2020

Certification body  
of TÜV NORD Systems GmbH & Co. KG  
Accredited Body

## Scope of the welding activities

Only valid in relation and as an attachment to the certificate EN ISO 3834 Part 2

Manufacturer: Baltic Workboats AS, 93872 Saaremaa, Estonia  
Cert.-no.: 07/204/1201/HS/1520/19  
Date of issue: 10.01.2020

### 1 Product(s) of the manufacturer

In the following depending on possibly further required certifications:  
Design and construction of ships made of aluminium and steel materials

### 2 Product standards and other standards (see EN ISO 3834-5)

- without -

EN ISO 9606-1, EN ISO 9606-2

EN ISO 5817, EN ISO 10042

EN ISO 15614-1, EN ISO 15614-2

### 3 Material groups (acc. to CEN ISO/TR 15608)

1.1, 1.2  $R_{eH} \leq 355$  MPa, 8.1, 22 to 23.1

### 4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 $R_{eH} \leq 355$ MPa, 8.1
141 TIG Tungsten inert gas welding, manual	22 to 23.1
131 MIG Metal inert gas welding, partly-mechanized	22 to 23.1
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### 5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Otsason, Riina	IWE	Responsible welding coordinator C
Toom, Janno	-	Support. welding coordinator
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\* The level of knowledge complies with ISO 14731 B, S or C